[54]	ACETALS DERIVED FROM NEGATIVELY SUBSTITUTED ALDEHYDES AND POLYNITRO- OR HALONITROETHANOLS		
[75]	Inventor:	Horst G. Adolph, Beltsville, Md.	
[73]	Assignee:	The United States of America as represented by the Secretary of the Navy, Washington, D.C.	
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[56]	References Cited		
	U.S. PATENT DOCUMENTS		

3,387,044 6/1968 Grakauskas 260/484 R

Primary Examiner—Paul J. Killos Attorney, Agent, or Firm—R. S. Sciascia; A. L. Branning; R. D. Johnson

[57] ABSTRACT

formulas CHCl2CH(OR)2, of the CCl₃CH(OR)₂, CHF₂CH(OR)₂, CF₃CH(OR)₂, RO₂CC-H(OR)2, and (RO)2HCCH(OR)2 wherein R can be $-CH_2CYZ(NO_2),$ -CH₂CH₂CYZ(NO₂), $--CH_2C(N0_2)_2CH_3$, $-CH_2C(NO_2)_2CYZ(NO_2),$ $-CH_2C(NO_2)_2CH_2CYZ(NO_2)$ or $-CH_2C(NO_2)_2$ C(NO₂)₂CYZ(NO₂) wherein Y and Z vary independently and can be Cl, F or NO2. These acetals are produced by contacting a negatively substituted aldehyde such as CHCl₂CHO, CCl₃CHO, CHF₂CHO, CF₃CHO, HO₂CCHO, or OHCCHO with a negatively substitute alcohol of the formula ROH wherein R is as defined above. Either FSO₃H, CISO₃H, or CHF₂SO₃H, or CF₃SO₃H is used to catalyze the condensation. The acetals of this invention are useful as explosives.

3 Claims, No Drawings

ACETALS DERIVED FROM NEGATIVELY SUBSTITUTED ALDEHYDES AND POLYNITRO-OR HALONITROETHANOLS

This is a division of application Ser. No. 461,554 filed 5 shown by the following general reactions: Apr. 17, 1974, now abandoned. (I) $CHCl_2CHO + 2ROH \rightarrow CHCl_2CHO$

BACKGROUND OF THE INVENTION

This invention relates generally to acetals and more particularly to acetals containing nitro groups.

Formals and acetals of polynitro- and halonitroethanols (e.g., 2,2,2-trinitroethanol, 2,2,2-fluorodinitroethanol, 2,2-dinitropropanol, 2,2,2-difluoronitroethanol) are of considerable interest as explosive and propellant ingredients. For example, acetals and formals of 2,2-15 dinitropropanol and 2,2,2-fluorodinitroethanol have been used extensively as energetic plasticizers in various composite propellants and explosives. Special synthesis methods had to be discovered for the preparation of these materials since the extremely low reactivity of the 20 parent alcohols rendered useless the conventional methods for acetal and formal preparation. Thus, U.S. Pat. No. 3,526,667 describes a method for the preparation of formals of nitroalcohols consisting of the condensation with formaldehyde in concentrated sulfuric acid as reaction medium. A method for the preparation of fluorodinitroalkyl acetals, U.S. Pat. No. 3,629,338, uses BF₁ and similar acidic catalysts to effect condensation of acetaldehyde with fluorodinitroalkanols.

However, efforts to employ these methods to prepare acetals and formals derived from aldehydes other than formaldehyde and acetaldehyde have been largely unsuccessful. Especially aldehydes with negative (i.e., electron-withdrawing) substituents were found to be unreactive under the conditions used by these methods. For example, concentrated sulfuric acid fails to catalyze acetal formation between CCl₃CHO, CF₃CHO, and HOOCCHO aldehydes and (NO₂)₂FCCH₂OH.

SUMMARY OF THE INVENTION

Accordingly, one objective of this invention is to provide novel acetals having high explosive energy content.

Another object of this invention is to provide novel 45 explosive acetals which are thermally stable.

A further object of this invention is to provide novel acetals which are derived from negatively substituted aldehydes and polynitro or halonitro alcohols.

A still further object of this invention is to provide a 50 process for reacting polynitro and halonitro alcohols with negatively substituted aldehydes to form high energy acetals.

These and other objects of this invention are accomplished by providing compounds of the formula 55 CHCl₂CH(OR)₂, CCl₃CH(OR)₂, CHF2CH(OR)2, CF₃CH(OR)₂, RO₂CCH(OR)₂, and (RO)₂CHCH(OR)₂ wherein R is selected from the group consisting of $-CH_2CYZ(NO_2)$, $-CH_2CH_2CYZ(NO_2)$, $-CH_2C$ (NO₂)₂CH₃,-CH₂C(NO₂)₂CYZ(NO₂),--CH₂C- 60 $(NO_2)_2CH_2CYZ(NO_2)$, and $-CH_2C(NO_2)_2C(NO_2)_2$. CYZ(NO₂), wherein Y and Z vary independently and are selected from the group consisting of Cl, F, and NO₂. These acetals are prepared by using sulfonic acids selected from the group consisting of CHF2SO3H, 65 CF₃SO₃H, FSO₃H, and ClSO₃H to catalyze condensation reactions between polynitro or halonitro alcohols and negatively substituted aldehydes.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

The synthesis of compounds of this invention can be shown by the following general reactions:

(I) $CHCl_2CHO + 2ROH \rightarrow CHCl_2CH(OR)_2 + H_2O$ (II) $CCl_3CHO + 2ROH \rightarrow CCl_3CH(OR)_2 + H_2O$ (III) $CHF_2CHO + 2ROH \rightarrow CHF_2CH(OR)_2 + H_2O$ (IV) $CF_3CHO + 2ROH \rightarrow CF_3CH(OR)_2 + H_2O$ (V) $HO_2CCHO + 3ROH \rightarrow RO_2CCH(OR)_2 + 2H_2O$ (VI) $OHCCHO + 4ROH \rightarrow (RO)_2CHCH(OR)_2 + 2H_2O$

wherein R is selected from the group consisting of —CH₂CYZ(NO₂), —CH₂CH₂CYZ(NO₂), —CH₂C-(NO₂)₂CH₃, —CH₂C(NO₂)₂CYZ(NO₂), —CH₂C-(NO₂)₂CH₂CYZ(NO₂), and —CH₂C(NO₂)₂C(NO₂)₂. CYZ(NO₂), wherein Y and Z vary independently and are selected from the group consisting of Cl, F, and NO₂.

Equations (I), (II), (III), and (IV) show the general reaction of halo substituted acetaldehydes with polynitro and halonitro alcohols to form acetals. Two molecules of alcohol of the formula ROH react with one molecule of aldehyde selected from the group consist-25 ing of CHCl₂CHO, CCl₃CHO, CHF₂CHO, and CF₃CHO to form an acetal selected from the group of CHCl₂CH(OR)₂, CCl₃CH(OR)₂, CHF₂CH(OR)₂, and CF₃CH(OR)₂ respectively wherein R is as defined above. Preferred are acetals selected 30 from the group consisting of CHCl2CH[OCH2C-CCl₃CH[OCH₂C(NO₂)₂CH₃]₂, $(NO_2)_2CH_3]_2$ CHF₂CH[OCH₂C(NO₂)₂CH₃]₂, CF₃CH[OCH₂C- $(NO_2)_2CH_3]_2$ CHCl₂CH[OCH₂CYZ(NO₂)]₂, CCl₃CH[OCH₂CYZ(NO₂)]₂, CHF₂CH[OCH₂CYZ(-NO₂)]₂, and CF₃CH[OCH₂CYZ(NO₂)]₂, wherein Y and Z vary independently and are selected from the group consisting of Cl, F, and NO2. More preferred are compounds selected from the group consisting of CCl₃CH[OCH₂C(NO₂)₃]₂, CF₃CH[OCH₂C(NO₂)₃]₂, 40 CCl₃CH[OCH₂CF(NO₂)₂]₂, and CF₃CH[OCH₂CF-CCl₃CH[OCH₂CF(NO₂)₂]₂, $(NO_2)_2]_2$ with $CF_3CH[OCH_2CF(NO_2)_2]_2$ being the most preferred.

Equation (V) shows the reaction of one molecule of glyoxylic acid HO₂CCHO, with 3 molecules of polynitro and halonitro alcohols to form a compound containing both an acetal and an ester group, RO2CCH(OR)2, wherein R is selected from the group consisting of $-CH_2CYZ(NO_2)$, $-CH_2CH_2CYZ(NO_2)$, $-CH_2C$ (NO₂)₂CH₃,-CH₂C(NO₂)₂CYZ(NO₂),-CH₂C- $(NO_2)_2CH_2CYZ(NO_2)$, and $-CH_2C(NO_2)_2C(NO_2)_2$. CYZ(NO2), wherein Y and Z vary independently and are selected from the group consisting of Cl, F, and NO₂. Preferred are compounds selected from the group consisting CH₃C(NO₂)₂CH₂O₂CCH[OCH₂C- $(NO_2)_2CH_3]_2$ (NO₂)₃CCH₂O₂CCH[OCH₂C(NO₂)₃]₂, (NO₂)₂FCCH₂O₂CCH[OCH₂CF(NO₂)₂]₂, $(NO_2)F_2CCH_2O_2CH[OCH_2CF(NO_2)_2]_2$ with $(NO_2)_2FCCH_2O_2CCH[OCH_2CF(NO_2)_2]_2$ being the most preferred.

Finally equation (VI) shows the reaction of one molecule of glyoxal, OHCCHO, with 4 molecules of polynitro or halonitro alcohol to form a diacetal of the formula (RO)₂CHCH(OR)₂, wherein R is selected from the group consisting —CH₂CYZ(NO₂), —CH₂CH₂. CYZ(NO₂), —CH₂C(NO₂)₂CH₃, —CH₂C(NO₂)₂CYZ(NO₂), —CH₂C(NO₂)₂CH₂CYZ(NO₂), and —CH₂C(NO₂)₂C(NO₂)₂CYZ(NO₂), wherein Y and Z are selected from the group consisting of Cl, F, and NO₂.

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Preferred are compounds selected from the group consisting of [CH₃C(NO₂)₂CH₂O]₂CHCH[OCH₂C-NO₂)₂CH₃]₂, [(NO₂)₃CCH₂O]₂CHCH[OCH₂C-NO₃)₃]₂, [(NO₂)₂FCCH₂O]₂CHCH[OCH₂CF(NO₂)]₂, and [(NO₂)F₂CCH₂O]₂CHCH[OCH₂CF₂(NO₂)], with 5 (NO₂)₂FCCH₂O]₂CHCH[OCH₂CF(NO₂)₂]₂ being the nost preferred.

Most critical to the synthesis of the compounds of the present invention is the selection of a catalyst. Prior art catalysts such as boron trifluride or concentrated sulfuic acid fail to promote the condensation reactions of the present invention. However, it has been found that acids such as FSO₃H, CHF₂SO₃H, CF₃SO₃H, and CISO₃H will catalyze the synthesis reactions of the present invention (i.e., equations (I) through (VI)). FSO₃H, CHF₂SO₃H, and CF₃SO₃H are the preferred catalysts with CF₃SO₃H being the most preferred catalyst. Other acids of comparable strength may be used. For example, a perfluoroalkylsulfonic acid having from 2 to 5 carbon atoms may be used in place of trifluorome-hanesulfonic acid as the catalyst.

The reactions should be conducted in a solvent which s inert to the reactants, products, and catalyst. Methyene chloride, chloroform, carbon tetrachloride, ethylene chloride and similar solvents are suitable.

The present reactions may be run at from 0° to 45° C

with 15° to 35° being preferred.

It will be apparent that the method of synthesis of the present invention may be applied to produce cyclic acetals and polymeric acetals by using the appropriate 30 polynitro halonitro polyols.

To more clearly illustrate this invention, the followng examples are presented. It should be understood, nowever, that these examples are presented merely as a neans of illustration and are not intended to limit the scope of the invention in any way.

EXAMPLE I

Bis(2,2,2-fluorodinitroethyl)trichloroacetal

10 ml. of anhydrous trifluoromethanesulfonic acid 40 was added dropwise to an ice cooled mixture of 5.6g 6.2g 2,2,2-fluorodinitroethanol, CCl₃CHO and CF(NO₂)₂CH₂OH. The initially homogeneous mixture soom became turbid. The mixture was then stirred for 24 hours at ambient temperature. Next, the mixture was 45 soured over crushed ice and the crude product was extracted into methylene chloride. Removal of lowpoilers in vacuo left 9g of the crude product containing several minor (total less than 5%) impurities. A pure sample was obtained by running a methylene chloride 50 solution of the crude product through a column of Silca (G. F. Smith, Columbus, Ohio), the impurities being eluted long before the main product, which was obained as a colorless oil.

Analysis Calculated for $C_6H_3F_2Cl_3N_4O_{10}$: C, 16.47; H, 55 l.15; Cl, 24.31; F, 8.69; N, 12.81; m.w. 437.48. Found C, 16.3; H, 1.3; Cl, 24.4; F, 8.8; N, 12.5; m.w. (McCN), 438. NMR (CDCl₃). δ 4.94 d (J_{HF}18 cps); δ 5.08 s; area ratio 4:1

EXAMPLE II

Bis(2,2,2-fluorodinitroethyl)trifluoroacetal

A solution of 5.75g of fluoral hydrate, CF₃CH(OH)₂, and 16.25g of 2,2,2-fluorodinitroethanol, CF(NO₂)₂CH₂OH, in 50 ml of trifluoro methanesulfonic acid was 65 stirred at ambient temperature for 24 hours, then warmed to 40° and stirred an additional 65 hours. The reaction mixture was poured over crushed ice, the prod-

uct extracted with methylene chloride, and the extracts were washed with 0.1N NaOH solution until the aqueous phase remained colorless. Removing the solvent left 12g of a light brown oil whose main component was Bis(2,2,2-fluorodinitroethyl)trifluoroacetal.

A pure sample of the acetal was obtained by repeated chromatography on Silica (G. F. Smith, Columbus, Ohio) with methylene chloride/hexane (1.5:3.5 to 1.75:3.25) as eluant; progress of the purification was followed by gas chromatographic analysis. The solvents were removed by maintaining the solution at 0.5 mm/40° C for several hours. The purified Bio(2,2,2-fluorodinitroethyl)trifluoroacetal was a light amber oil, M.P. -1° to 0° C.

Analysis Calculated for C₆H₅F₅N₄O₁₀; C, 18.57; H, 1.30; F, 24.48; N, 14.44; m.w., 388.13, Found: C, 19.0, H, 1.2; F, 25.2; N, 14.7; m.w. (MeCN), 388.

NMR (CDCl₃): δ 4.83 d (J_{HF}15 cps); δ 5.08 q (J_{HF}4 cps); areas ca. 4:1.

EXAMPLE III

2,2,2-Fluorodinitroethyl bis(2,2,2-fluorodinitroethoxy)acetate

A mixture of 4.65g of 2,2,2-fluorodinitroethanol, 0.75g of anhydrous glyoxylic acid, HOOCCHO, and 5 ml of trifluoromethanesulfonic acid was stirred at ambient temperature of 24 hours. After pouring over crushed ice, the product was extracted into methylene chloride, the extracts were dried and the solvent removed to give 5.1g of 2,2,2-fluorodinitroethyl bis(2,2,2-fluorodinitroethoxy)acetate, a colorless oil. Filtration in methylene chloride solution through a column of Silica (G. F. Smith, Columbus, Ohio) removed 2,2,2-fluorodinitroethanol and other minor impurities, yielding a product of analytic purity M.P. 34.5°-35.5° C.

Analysis: Calculated for $C_8H_7F_2N_6O_{16}$: C, 19.21; H, 1.41; F, 11.40; m.w., 500.18. Found: C, 19.2; H, 1.4; F, 11.0; m.w. (MeCN), 493.

NMR (CDCl₃): two overlapping AB quartets centered near δ 4.75 and δ 4.92 (acetal CH₂ protons); δ 5.29 d (J_{Hr}16 cps; ester CH₂ protons) δ 5.30 s.

EXAMPLE IV

2,2,2-Trinitroethyl bis(2,2,2-trinitroethoxy)acetate

Trifluoromethanesulfonic acid, 7.5 ml, was added with cooling to a mixture of 5.43g trinitroethanol and 0.75g glyoxylic acid. After stirring for 24 hours at ambient temperature, the mixture was poured over crushed ice, the precipitate filtered off and washed with water. Obtained was 4.6g (79%) crude product; mp after recrystallization from ethylene chloride/carbon tetrachloride 100°-101.5° C.

Analysis: Calculated for C₈H₇N₉O₂₂: C, 16.53; H, 1.21; N, 21.69; m. w. 581.20. Found C, 16.6; H, 1.2; N, 21.3; m. w. (MeCN), 542.

NMR (CDCl₃): δ 5.07, 5.10 two overlapping singlets (acetal CH₂ protons); δ 5.51 s (ester CH₂); δ 5.53 s (CH); area ratio of signals near 5.1 to signals near 5.5 ca. 4:3.

EXAMPLE V

2,2,2-Difluoronitroethyl bis(2,2,2-difluoronitroethoxy)acetate

Trifluoromethanesulfonic acid, 10 ml, was added with ice-cooling and vigorous stirring to a mixture of 7.7g 2,2,2-difluoronitroethanol and 1.5g glyoxylic acid. Next, the mixture was stirred for 24 hours at ambient

temperature. The mixture was then poured over crushed ice and the product extracted into methylene chloride. The extracts were washed with water, dried over magnesium sulfate and freed from solvent in vacuo 5 to give 8.5g crude dialkoxy ester. The product was purified by filtration, in methylene chloride-hexane solution, through a column of Silica to give a material of 98+% purity (gas chromotographic analysis); mp -3° 10 to -2° C, d(20° C) 1.63.

EXAMPLE VI

Tetrakis (2,2,2-fluorodinitroethoxy)ethane

To a mixture of 6.2g of 2,2,2-fluorodinitroethanol and 0.58g glyoxal trimer was added with ice-cooling 7.5 ml trifluoromethanesulfonic acid. The mixture was stirred 50 hours at ambient temperature and poured over 20 crushed ice. The precipitate was filtered off and dried to give 3.25g (50.6% yield) of crude product. The product was purified by recrystallization from ethylene chloride/carbon tetrachloride. The solid product had a melt- 25 ing point of 106.5°-107.5° C.

Analysis: Calculated for $C_{10}H_{10}F_4N_8O_{20}$: C, 18.82; H, 1.58; N, 17.56; F, 11.91; m. w. 638.24. Found: C, 19.2; H, 1.6; N, 17.4; F, 11.7; m. w. (MeCN, MEK), 674, 618.

NMR (CDCl₃/acetone-d): δ 4.84 (J_{HF}16 cps); δ 4.97 s; areas ca 4:1.

EXAMPLE VII

Tetrakis(2,2,2-trinitroethoxy)ethane

A mixture of 1.16g glyoxal trimer, 14.50g 2,2,2-trinitroethanol and 15 ml trifluoromethanesulfonic acid was stirred at ambient temperature for 48 hours, then poured over crushed ice, the solid filtered off and allowed to dry in air to give 6.25g crude product. The main product is separated from an impurity by fractional crystallization from carbon tetrachloride, acetonitrile or ethylene dichloride, where the by-product is considerably less soluble; mp (from ethylene chloride) 167°-168° C (dec.).

Analysis: Calculated for $C_{10}H_{10}N_{12}O_{28}$: C,16,09; H, 1.35; N, 22.52 m. w., 746.26. Found: C, 16.4; H, 1.4; N, 22.2; m. w., (MeCN), 737.

NMR (CD₃CN—C₆D₆): δ 5.05 s; δ 5.12, 5.14 two overlapping singlets; areas ca. 1:4.

What is claimed as new and desired to be secured by Letters Patent of the United States is:

1. A compound which is RO₂CCH(OR)₂ wherein R is selected from the group consisting of —CH₂CYZ(NO₂) and —CH₂C(NO₂)₂CH₃ wherein Y and Z vary independently and are selected from the group consisting of Cl, F, and NO₂.

2. A compound according to claim 1 which is selected from the group consisting of (NO₂)₃CCH₂O₂CCH-[OCH₂C(NO₂)₃]₂ and (NO₂)₂FCCH₂O₂CCH[OCH₂CF-(NO₂)₂]₂.

3. A compound according to claim 2 which is $(NO_2)_2FCCH_2O_2CCH$ $[OCH_2CF(NO_2)_2]_2$.

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